

WHAT IS CLAIMED IS:

1. A mold for casting comprising:

a lower mold including at least one gate;

5 an upper mold which is matched with the lower mold  
to form a cavity; and

a side mold which is matched with the lower and  
upper molds to form the cavity and which is split into at  
least two,

10 characterized in that a weir for connecting the  
cavity to the gate includes an upper surface constituted of a  
flat portion of the side mold, and surfaces other than the  
upper surface, constituted of a concave portion of the lower  
mold, and is disposed so as to keep a parting line between at  
15 least two split side molds away.

2. The mold for casting according to claim 1,  
wherein the flat portion of the side mold is inclined  
slightly downwards to the outside of the mold from a center  
20 of the cavity.

3. The mold for casting according to claim 1,  
wherein the flat portion of the side mold is formed of a  
split insert.